

Cardinal Colorful & PANTONE® Perfect

This color selection represents a variety of the powder coatings Cardinal has as stock items in our warehouses across the United States. It is important to note that a large part of our business is custom formulation of powder and liquid coatings to specific criteria. If you cannot find the exact coating you would like, then please let us know. We would be delighted to build a product around your application.

Some projects require only a small amount of custom powder. To address this need, Cardinal developed a unique service called CardinalXpress to manufacture 50-pound batches of handcrafted, custom-designed powder. CardinalXpress powder can range from a full gloss to a 20% gloss system. Cardinal can also manufacture two gloss levels of fine texture in a custom color. We use exterior-durable, TGIC Polyester formulas that have proven to be some of the best powder to apply. CardinalXpress has a simple pricing structure to facilitate quick quotes and quick service. There simply is no reason to compromise your finish.

Cardinal is licensed by PANTONE® to accurately simulate both the PANTONE MATCHING SYSTEM® colors and the PANTONE Textile Color System® with our powder and liquid coatings. This can be done in batches as small as 50 pounds of powder or one gallon of liquid. Some bright colors will require a white base coat to create the brightness seen on the PANTONE Color Guides. Contact your Cardinal Technical Representative for more information.

Cardinal offers a full line of coatings to touch up blemishes on powder-coated products. Touch-up coatings come in aerosol cans containing either nitrocellulose lacquer or acrylic enamel. The acrylic enamel is available in 6-packs of stock Cardinal colors. All achievable colors can be mixed and matched. Most of the varicolored powders do not have a touch-up available. Cardinal offers a small touch-up bottle with a brush in the cap for quick

cover up. For projects that require the durability of powder, but cannot withstand a high baking temperature, we suggest a liquid polyurethane paint. Liquid coatings can be made to match powder-coated surfaces.

Important notes about our stock coatings:

- Exterior powders start with a T, C or P.
- Metallic exterior powders (T353-GR06, etc.) require a clear coat for exterior durability due to the effects of weathering on the aluminum flakes used to create the metallic appearance.
- H and E powders are not suitable for exterior use if you need color and gloss stability.
- Each powder has some special characteristics we would like to share with you. Please contact your local Cardinal Technical Representative for specific information before you start a new project.
- If your preferred finish is not shown, then please let us know. Many of Cardinal's coatings are customized for special applications and not shown here.



PANTONE® and other Pantone, Inc. trademarks are the property of Pantone, Inc.

These are only a few of the color possibilities from Cardinal. We accurately match any sample color that you provide. And, we are licensed to simulate the internationally-recognized PANTONE MATCHING SYSTEM® colors.

* To maintain the appearance of exterior metallic finishes a clear topcoat is recommended.

** It is suggested that these products be applied to interior products only.

The first letter of the product code refers to resin system:
C: Polyester, E: Epoxy, H: Hybrid, P: Polyurethane, T: Polyester T.G.I.C.

These color samples are representative only and will vary from the actual color depending on the computer monitor or printer used to view them. For an accurate color, gloss and texture sample, contact a Cardinal representative.

Southern California
Corporate Headquarters
1329 Potrero Avenue
South El Monte, CA 91733
tel 626.444.9274
fax 626.444.0382

Powder Coating Manufacturing
15010 Don Julian Road
City of Industry, CA 91746
tel 626.937.6767
fax 626.336.0410

Arizona
3816 East Superior Avenue
Phoenix, AZ 85040
tel 602.437.2401
fax 602.437.9251

Northern California
890 Commercial Street
San Jose, CA 95112
tel 408.452.8522
fax 408.452.0318

Colorado
1195 East 64th Avenue
Denver, CO 80229
tel 303.286.1876
fax 303.286.1878

Minnesota
21326 Heywood Avenue
Lakeville, MN 55044
tel 952.469.6021
fax 952.985.5052

Missouri
44 Worthington Access Drive
Maryland Heights, MO 63043
tel 314.878.3010
fax 314.878.0903

North Carolina
540 Vandever Street
High Point, NC 27260
tel 336.882.9493
fax 336.882.9494

Pennsylvania
4 Harmer Street
Warren, PA 16365
tel 814.723.0721
fax 814.723.1556

Texas
4606 Brass Way
Dallas, TX 75236
tel 214.333.9801
fax 214.333.9831

Washington State
19230 144th Avenue Northeast
Woodinville, WA 98072
tel 425.483.5665
fax 425.483.5401

Hong Kong
14-22 Wang Lung Street
Tsuen Wan, Hong Kong
tel 852.2410.8200
fax 852.2410.8208



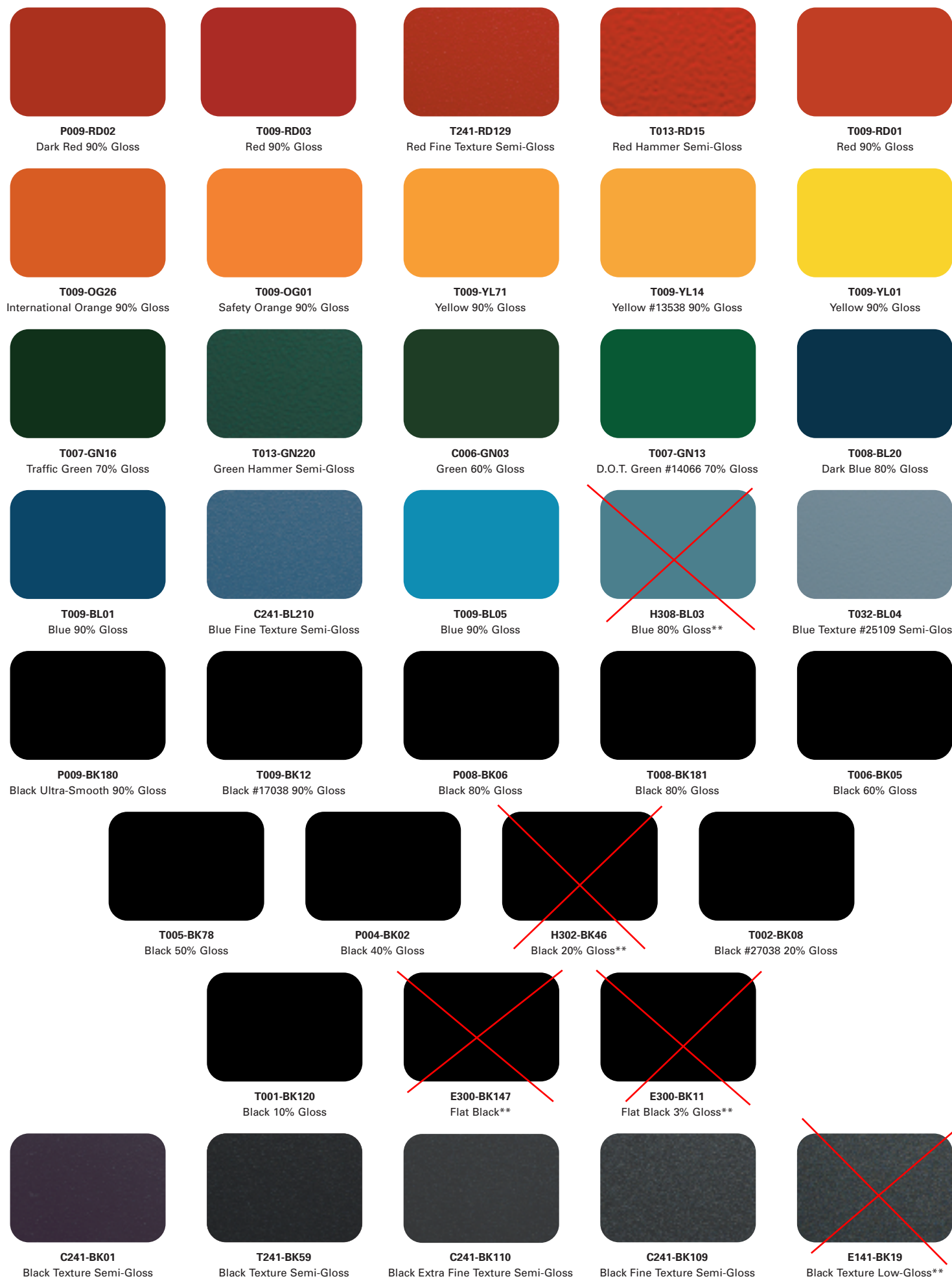
Powder Coatings Without Limits



Additional metallic finishes are available. Please contact a Cardinal representative for a full list.

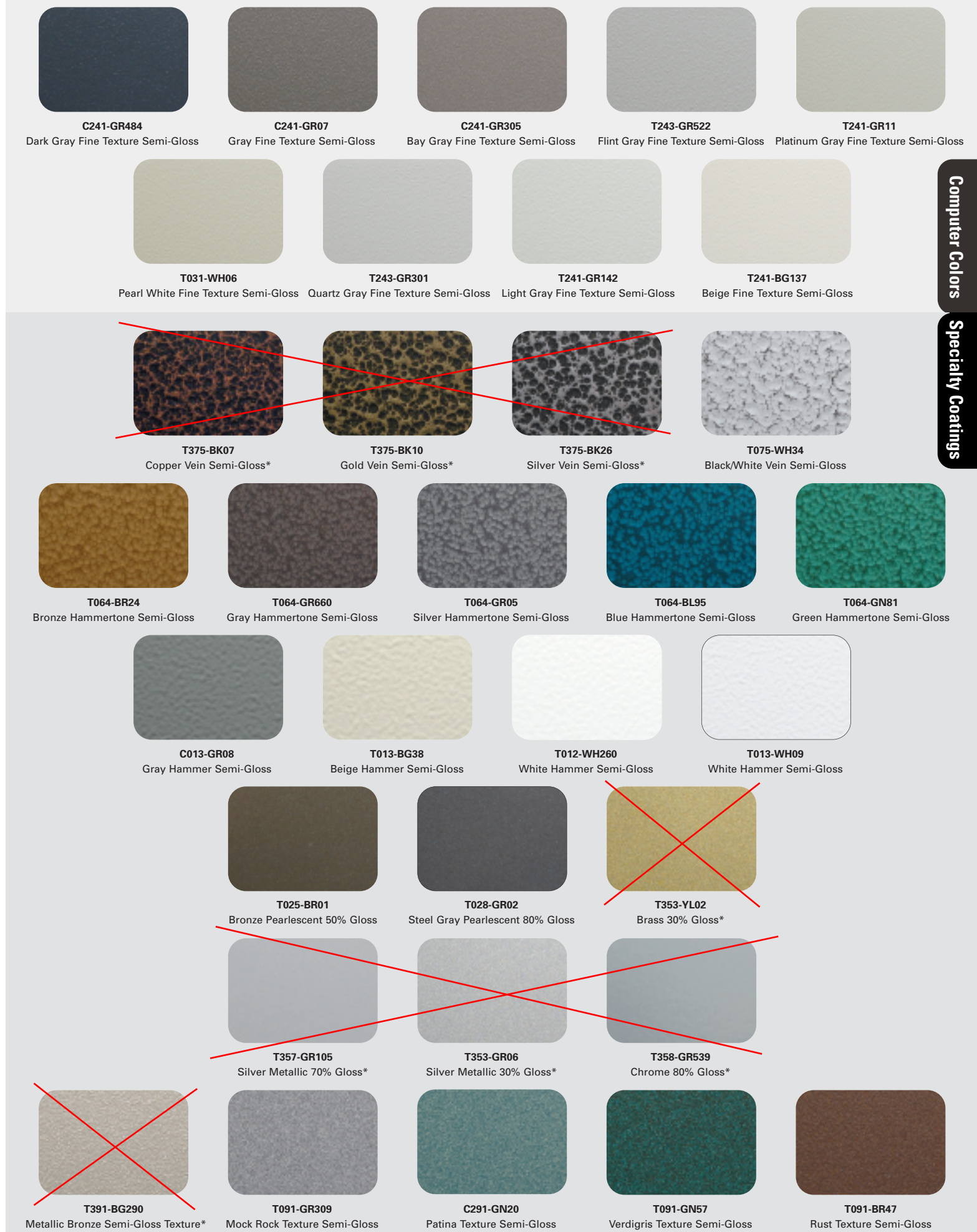
Acrylic aerosol touch-up cans with excellent exterior color and gloss retention, and fast dry time are available to match the majority of the colors appearing on this color guide, or can be custom matched to your specifications.





If a clear topcoat finish is preferred
 T209-CL01 90% Gloss Clear TGIC Polyester
 T002-CL02 20% Gloss Clear TGIC Polyester
 T032-CL11 Semi-Gloss Texture Clear TGIC Polyester
 P001-CL15 Low-Gloss Smooth Clear Polyurethane

The samples on this card are representative only and vary slightly from actual gloss, color and texture.



Computer Colors
Specialty Coatings